



## FIRE-RATED WINDOWS, DOORS AND PARTITION WALLS

# MB-86EI

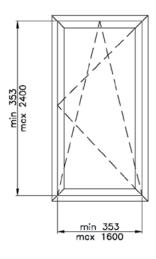
The MB-86EI is a system of thermally insulated, fire-rated windows, doors and partitions. It is designed to be used for building external fire compartments fitted with operable windows and doors and fixed partitions with a primary fire-rating of EI30, EW30 and EI15, in line with the EN 13501-2 standard. The structure is based on our MB-86 system, meaning that it features high thermal and acoustic insulation, along with excellent water- and airtight parameters.

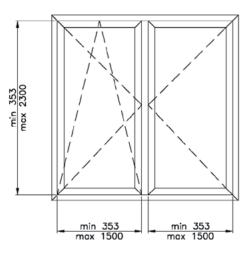
#### EI 30

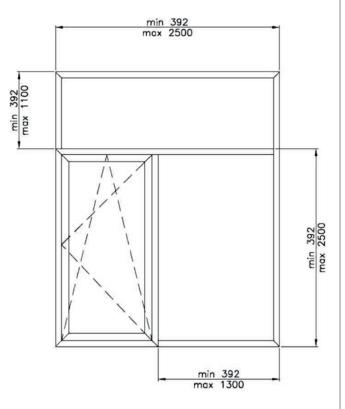


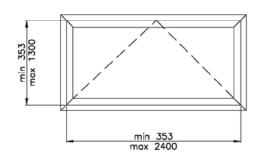


Max. dimensions of the windows





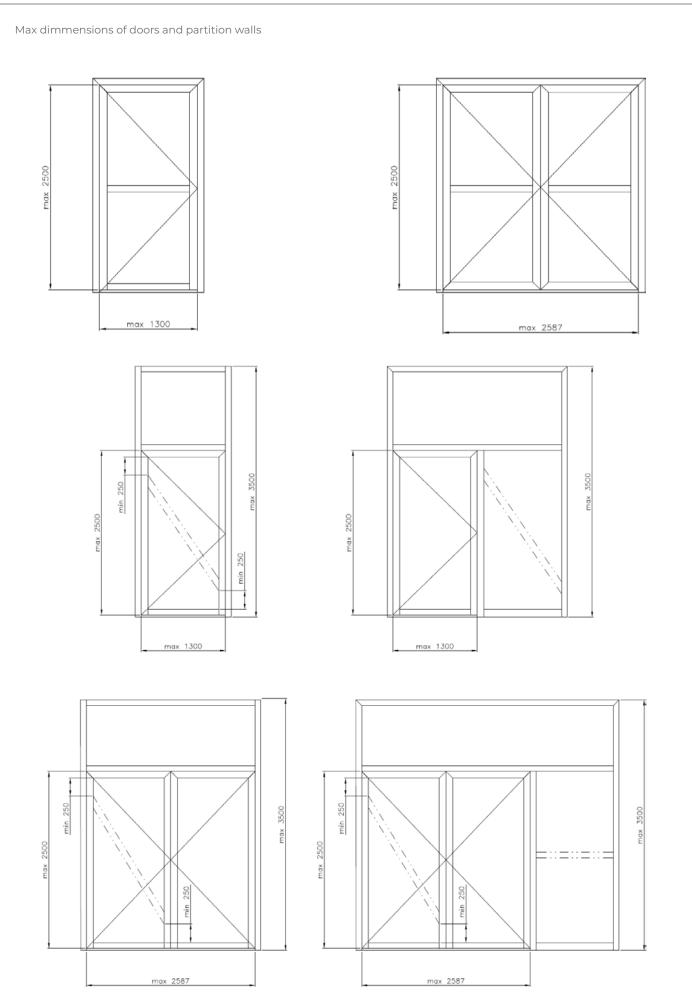


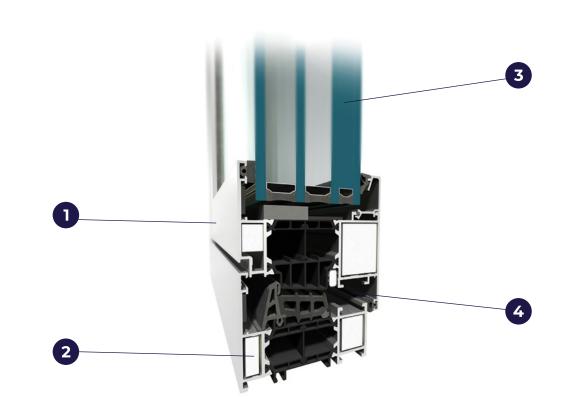


TECHNICAL SPECIFICATION	WINDOWS MB-86EI	DOORS MB-86EI
Frame depth	77 mm	77 mm
Casement depth	86 mm	77 mm
Glazing thickness	frame: 13 to 61 mm, casement: 22 up to 70 mm	41-61 mm H do 3000 mm, L do 1300 mm
Max casement weight	130 kg	200 kg
TECHNICAL PARAMETERS	WINDOWS MB-86EI	DOORS MB-86
Air leakage	class 4, EN 12207	class 4, EN 12207
Water resistance class E 1500, EN 12208		class E 1350, EN 12208
Wind resistance class C5, EN 12210 class C5/B5, EN 12210		class C5/B5, EN 12210
Thermal insulation	U <sub>f</sub> od 1,07 W/(m <sup>2</sup> K), U <sub>w</sub> od 0,86 W/(m <sup>2</sup> K)*	U <sub>f</sub> od 1,76 W/(m2K)
Fire resistance rating	class EI30	class EI30

\* - for a 2000 x 1100 mm window with triple glazing unit Ug=0.5 W/(m2K), warm spacer and El30-rated fire-resisting glazing pane

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- 1 three-chambered profiles, with a 43 or 42 mm-wide insulation chamber between thermal breaks as a central part
- 2 fire resistance is ensured by the appropriately rated glass panes, fire insulation elements in the internal chambers of aluminium profiles and special accessories and materials used in the space between aluminium profiles and the glazing
- 3 wide range of glazing thickness allows for use of different types of insulated glass, including triple glazing units
- 4 hardware used in MB-86EI is typically RC2 burglar-resistant-rated

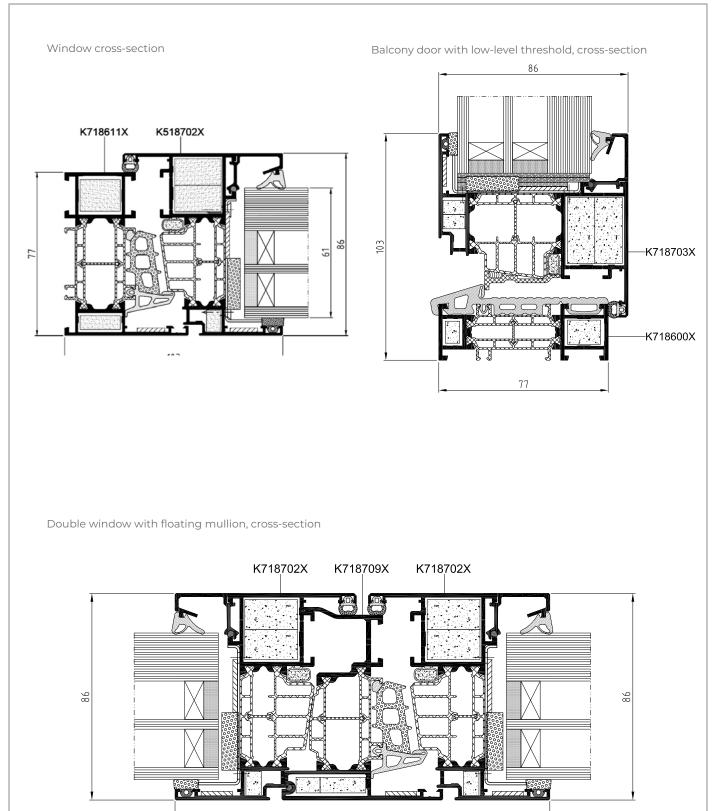
MB-86 EI-based constructions hold an ITB's Classifications No. 1036/19/R419NZP, 1036/18/R360NZP and 1036/20/R547NZP

	ed Group of Laboratories   Iffed management systems ISO-9081, ISO 27001	
CLASSIF	ICATION OF FIRE RESISTANCE	
IN ACCORDANCE WITH EN 13501-2:2016		
Order No:	1036-16/R3604ZP	
Owner of this report:	ALUPROP <sup>®</sup> S.A. ul. Wantzawaka 153	
	43-300 Bielsko- Biała Poland	
Prepared by:	Fire Research Department Building Research Institute	
	21, Kaswerow St. PL 02-656 Wansew	
Name of product:	Aluminium framed windows of ALUPROP <sup>®</sup> MB-860 system	
Classification Report No.:	1036.1/18/R360HZP/ENG	
Issue number:	1	
Copy number	1	
Date of issue:	2018.12.20	
This classification report consists of 14 j	pages and may only be used or reproduced in its entirely.	

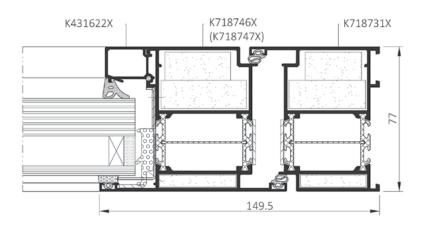
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CLASSIFI	CATION OF FIRE RESISTANCE	
IN ACCORDANCE WITH EN 13501-2:2016		
Order No:	1036-20 #547NZP	
Owner of this report:	ALUPROF <sup>®</sup> S.A. ul. Warszawska 153 43-300 Bietisko-Biala Poland	
Prepared by:	Fire Research Department Building Research Institute	
	Building Research Institute 21, Kaswerow St. PL 02-456 Warsaw	
Name of product:	Aluminium, profiled doors of ALUPROP <sup>®</sup> MB-86EI El <sub>2</sub> 30 system	
Classification Report No.:	1036/20 R547NZP/ENG	
Issue number:	,	
Date of issue:	2020.05.24	
This classification report consists of 16 p	pages and may only be used or reproduced in its entirety.	

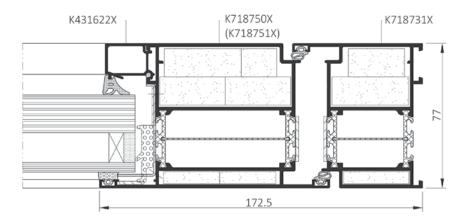
tytut Techniki Budowlanej KLASYFIKACYJA W ZAKRESIE ODPORNOŚCI OGNI ZGODNIE Z PN-EN 13501-2:2016-07 WEJ ALUPROF® S.A. . Warszawska 153 13-300 Bielsko- Biała Filtrowa 1 \* NR-M 2019.06.28

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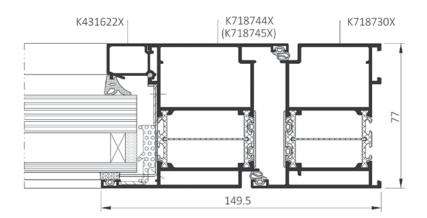


Door  $EI_1$  – cross-section





Door  $El_2$  – cross-section



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